

Work Order ID 58002

April 21, 2010 12:54:42 PM



Page 1

Item ID: D412-702-123B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 21/04/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *PS*Date: *204-21*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9469

A

50

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D412-702-123B / DSI 9469
CHG001*N/A*

100

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

110

0.00



Small Fab

Small Fab

Memo

0.00

Assemble as per DSI9469

ES 10/04/26 ①*ES 10/04/26* ②

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

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April 21, 2010 12:54:42 PM



Page 2

Item ID: D412-702-123B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 21/04/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|-----------------------------------|--|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
| 120 QC Quality Control | QC5- Inspect part completeness to step on W/O Memo | 0.00 0.00 | | | | | | | |
| 130 Packaging Packaging | Memo Identify and pack for shipping as per PPP D412-702-123B / DSI 9469 Location: PPP rev: <u>274</u> | 0.00 0.00 | | | | | | | |
| 140 QC Quality Control | QC21- Final Inspection - Work Order Release Memo | 0.00 0.00 | | | | | | | |

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10/04/27 JF
BS 10-4-27
(1)

| W/O: | | WORK ORDER CHANGES | | | | | | |
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| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

April 21, 2010 12:54:45 PM

Page 1

Work Order ID: 58002

Parent Item: D412-702-123B

Parent Item Name: Harness Assembly




Comments:

Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|-------------------------------------|------------------|-----------------|--------------------|----------------|--------------------------|-----------------|----------------|--------|
| D3570-4  Bracket | | Manufactured | No | | | | Each | 15.0000 | 1.0000 | | | |
| | | | | <u>Warehouse</u> <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | |
| | | | | Main Warehouse | | | | | | | | |
| | | | | ST245A | | | | 15 | | | | |
| | | | | 52886 | | | | 15 | | | | |
| D3579-048  Shoulder Harness | | Manufactured | No | | | | Each | 2.0000 | 1.0000 | | | |
| | | | | <u>Warehouse</u> <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | |
| | | | | Main Warehouse | | | | | | | | |
| | | | | ST273 | | | | 2 | | | | |
| | | | | 55683 | | | | 2 | | | | |
| MS24694-S50  Screw | | Purchased | No | | | | Each | 122.0000 | 4.0000 | | | |
| | | | | <u>Warehouse</u> <u>Location</u> | | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | |
| | | | | Main Warehouse | | | | | | | | |
| | | | | ST289 | | | | 122 | | | | |
| | | | | 113538 | | | | 122 | | | | |

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9510/04/26

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9510/04/26

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| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

April 21, 2010 12:54:45 PM

Page 2

Work Order ID: 58002

Parent Item: D412-702-123B

Parent Item Name: Harness Assembly

Comments:

Start Date: 21/04/2010

Required Date: 28/04/2010

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

AN960JD10L

Purchased

No

Each

4,445.000

4.0000



Washer QSI 017

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST348

4445

110985

4445

Each

1,089.000

1.0000

MS21042L3

Purchased

No



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST300

1089

113537

105

113644

984

Each

2.0000

1.0000

D3569-3

Manufactured

No



Decal

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST245A

2

56385

2

April 21, 2010 12:54:45 PM

Shop Packet Print

Page 2

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NOTE: Date & initial all entries

Figures 4.8 (pg. 25) of IIN-D412-702 Rev. E and 25.12 (pg. 69) of ICA-D412-702 Rev. 3 are updated as follows:

REFERENCE ONLY

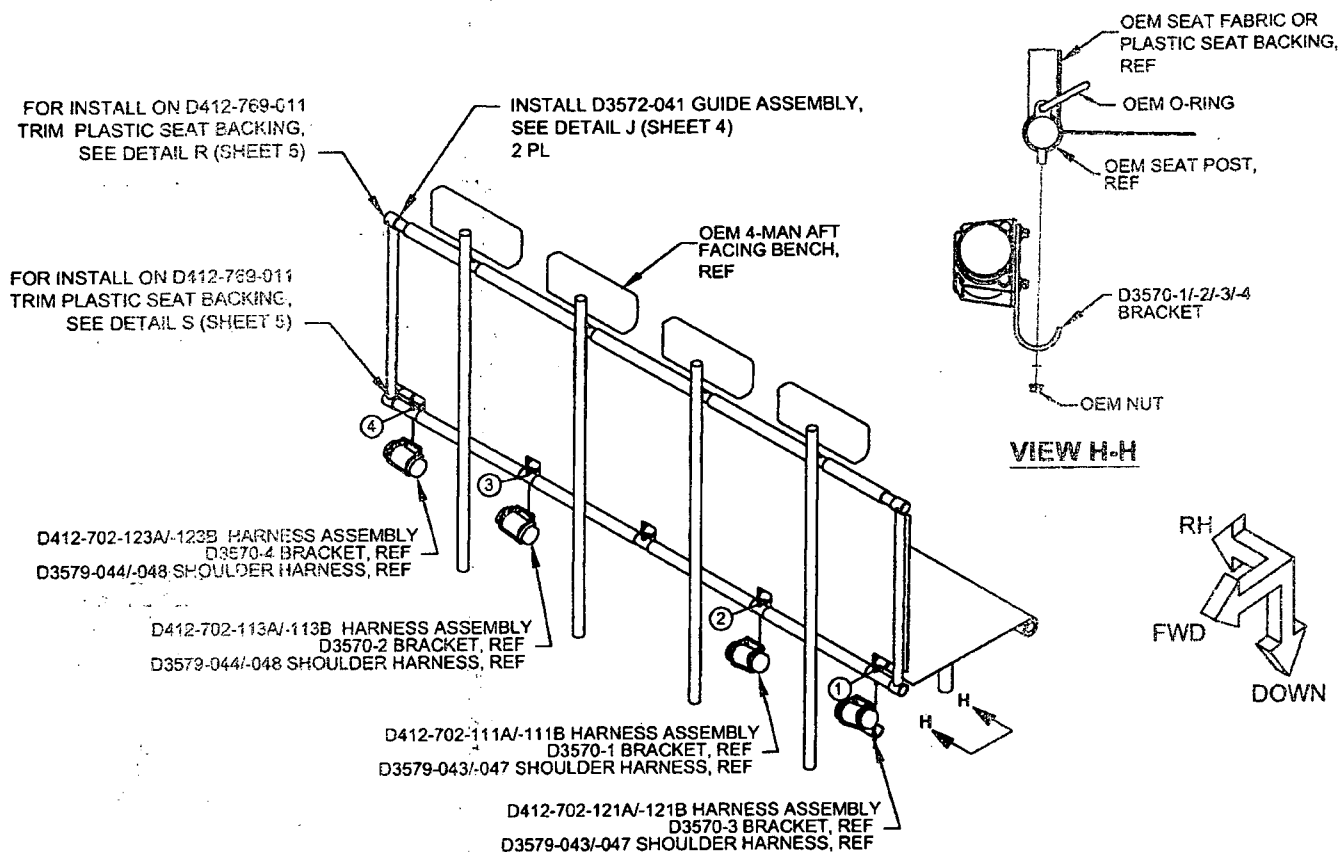


FIGURE 4.8. SHOULDER BELT INSTALLATION

FIGURE 25.12 D412-702-045A/-045B 4-MAN 3-POINT AFT FACING SHOULDER HARNESS KIT

| | |
|--|--------------------|
| CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-C-01 | |
| APPROVED | |
| BY: | <i>[Signature]</i> |
| D. SHEPHERD (DE # 02) | |
| DATE: | 09.06.30 |
| CERT. NO.: | SJ104-7 |
| ISSUE NO.: | 3 |

| | | | |
|------------|--------------------|--|--------------|
| DESIGN | <i>[Signature]</i> | DART AEROSPACE LTD | |
| DRAWN | <i>[Signature]</i> | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. | REV. A |
| MFG. APPR. | N/A | DSI 9469 | SHEET 3 OF 5 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | AFT-FACING SEAT UPDATE | NTS |
| DATE | | COPYRIGHT © 2009 BY DART AEROSPACE LTD | |
| 09.06.30 | | THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |

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